



GEKA MASCHINENHANDEL GmbH & Co. KG

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No. 12107

Brand:

Type:

Built:

HYDRAULIC FLANGING PRESS

SMG

HBP 100-2100/2200

1992

Total capacity	: 1000kN	Eccentric loading	
Capacity of ram	: 1000kN	from left to right	: 75 kN
Reverse capacity of ram	: 300kN	from front to back	: 75 kN
Stroke	: 700mm	Weight of the machine	: 30000kg
Max. Distance bed-ram	: 1850mm	Working voltage, three phase	: 380 V
Ram size (width x depth)	: 2100x 2200mm	Control voltage, alternating current	: 220 V
Daylight between columns		Valve voltage, DC	: 24 V
travel direction	: 2410mm	Frequency	: 50 Hz
Cross to travel direction	: 2220mm	Oil quantity	: 1000l
Bed size (width x depth)	: 2380x 2200mm		
Power supply	: 45 kW		
Pump capacity	: 136/1450l/min, rpm		
Rapid speed (up/down)	: 88/79 mm/s	Can also be used as try out press.	
Speed max. / Speed rated capacity	: 28,4/28,4mm/s		

All data without obligation